



DIMENSIONS OF FLAT STITCHING WIRE

Wire Material	Q195
Width(W)	3.0mm±0.05
Thickness(T)	0.50mm±0.05
Shaft net weight	0.13kg
Surface treatment	Copper
Copper coating thickness	3-5g/m ²
Tensile strength	650-850MPA

DIMENSIONS OF SPOOLS FOR FLAT STITCHING WIRE

Model	BP-4
A	155mm
B	68.5mm
C	18.5mm
H1	63.5mm
H2	57.5mm

Wire Material				Chemical Composition (%)				
Wire Dia.	Material	Tensile Strength (Mpa)	Elongation break A (%)	C	SI	Mn	S	P
φ 6.5mm	Q195L	344	32	0.06	0.08	0.31	0.022	0.019

DESIGNED	DRAWN
Cerelia Chen	Cerelia Chen